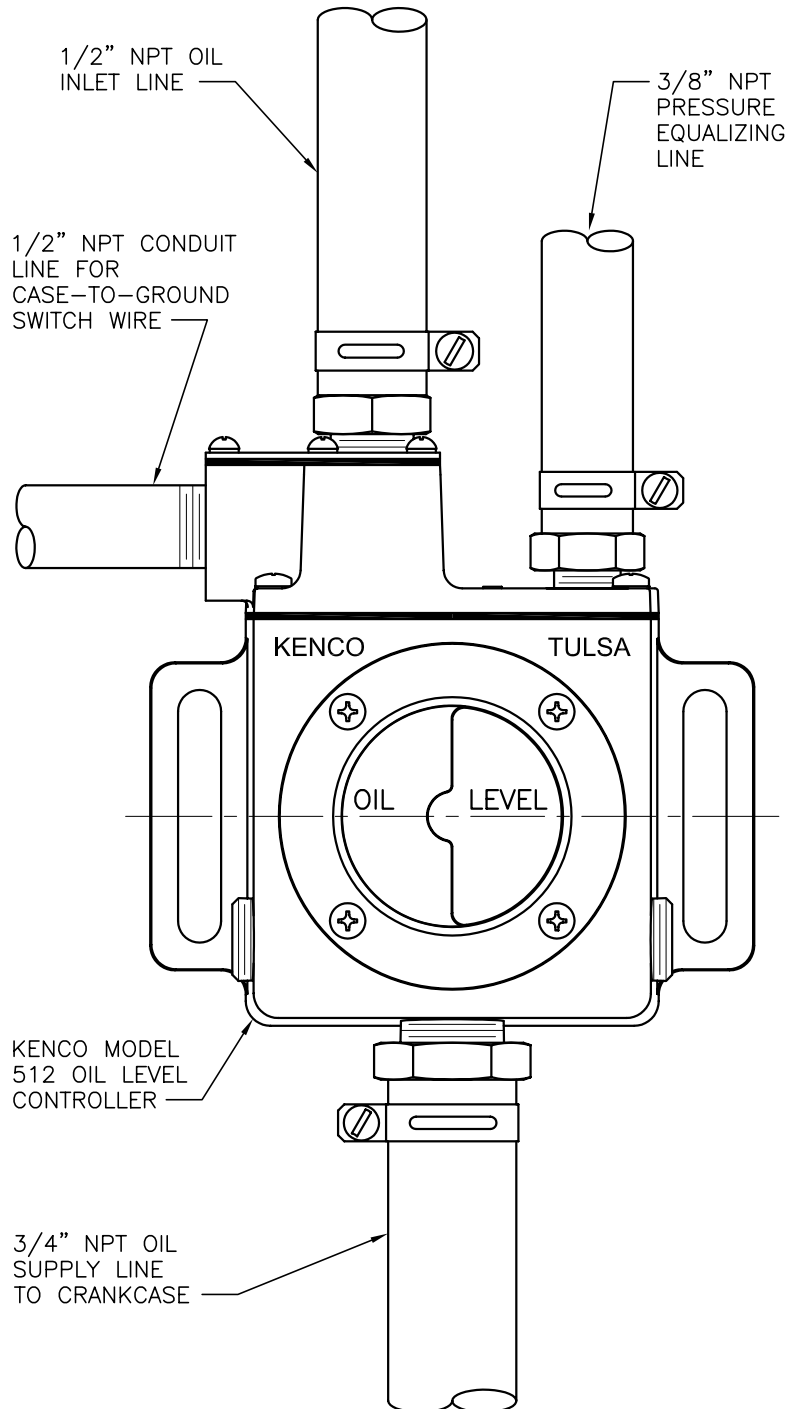
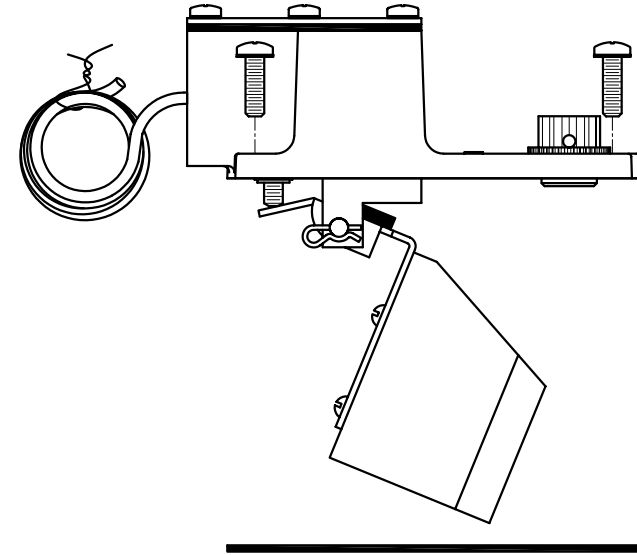


EXAMPLE ILLUSTRATION OF A KENCO MODEL
512 OIL LEVEL CONTROLLER WITH PLUMBING



KENCO PART NUMBER RK-512
(REPLACEMENT KIT OF ALL WORKING PARTS)



SUGGESTED INSTALLATION INSTRUCTIONS FOR RK-512 REPAIR KIT:

1. IT IS NOT NECESSARY, BUT FOR SAFETY IT IS RECOMMENDED THAT YOU SHUT DOWN THE UNIT THAT THE 512 CONTROLLER IS SERVICING.
2. DISCONNECT 1/2" NPT CONDUIT LINE AND CASE-TO-GROUND SWITCH WIRE FROM EXISTING 512 CONTROLLER.
3. SHUT OFF OIL SUPPLY TO 1/2" NPT CONTROLLER OIL INLET.
4. DISCONNECT 1/2" NPT OIL INLET LINE FROM CONTROLLER AND PROPERLY DISPOSE OF ANY OIL LOSS DURING THIS PROCESS.
5. DISCONNECT 3/8" NPT PRESSURE EQUALIZING LINE FROM CONTROLLER (IF ONE EXISTS).
6. REMOVE FOUR SCREWS/LOCK WASHERS SECURING EXISTING 512 COVER PLATE ASSEMBLY TO HOUSING.
7. REMOVE EXISTING 512 COVER PLATE ASSEMBLY AND GASKET FROM HOUSING.
8. PLACE NEW GASKET AND COVER PLATE ASSEMBLY FROM REPAIR KIT ONTO EXISTING HOUSING.
9. LINE UP HOLES BETWEEN COVER PLATE, GASKET AND HOUSING, AND INSTALL FOUR NEW SCREWS/LOCK WASHERS TO SECURE COVER PLATE ASSEMBLY TO HOUSING.
10. REINSTALL OIL INLET LINE AND PRESSURE EQUALIZING LINE (IF ONE EXISTS).
11. RECONNECT CASE-TO-GROUND SWITCH WIRE AND CONDUIT TO REPLACEMENT 512 COVER PLATE ASSEMBLY.
12. OPEN SUPPLY LINE TO ALLOW OIL FLOW BACK INTO OIL INLET OF CONTROLLER.
13. START UP THE UNIT THAT THE CONTROLLER IS SERVICING.
14. CHECK REINSTALLED OIL SUPPLY LINE FOR LEAKS.
15. MONITOR OIL LEVEL IN CRANKCASE AND CONTROLLER TO ENSURE PROPER OPERATION.

REV.	DATE	BY	ECN	EXPLANATION:	KENCO ENGINEERING COMPANY TULSA, OKLAHOMA		
					KIT, REPAIR MODEL RK-512 (INSTALLATION INSTRUCTIONS)		
					DATE: 11-15-05	SHEET: 1 OF 1	DRAWING NUMBER
					DRN. BY: RDM	CHKD. BY: RDM	RK-512 INSTALL
					SCALE: NONE	REVISION:	