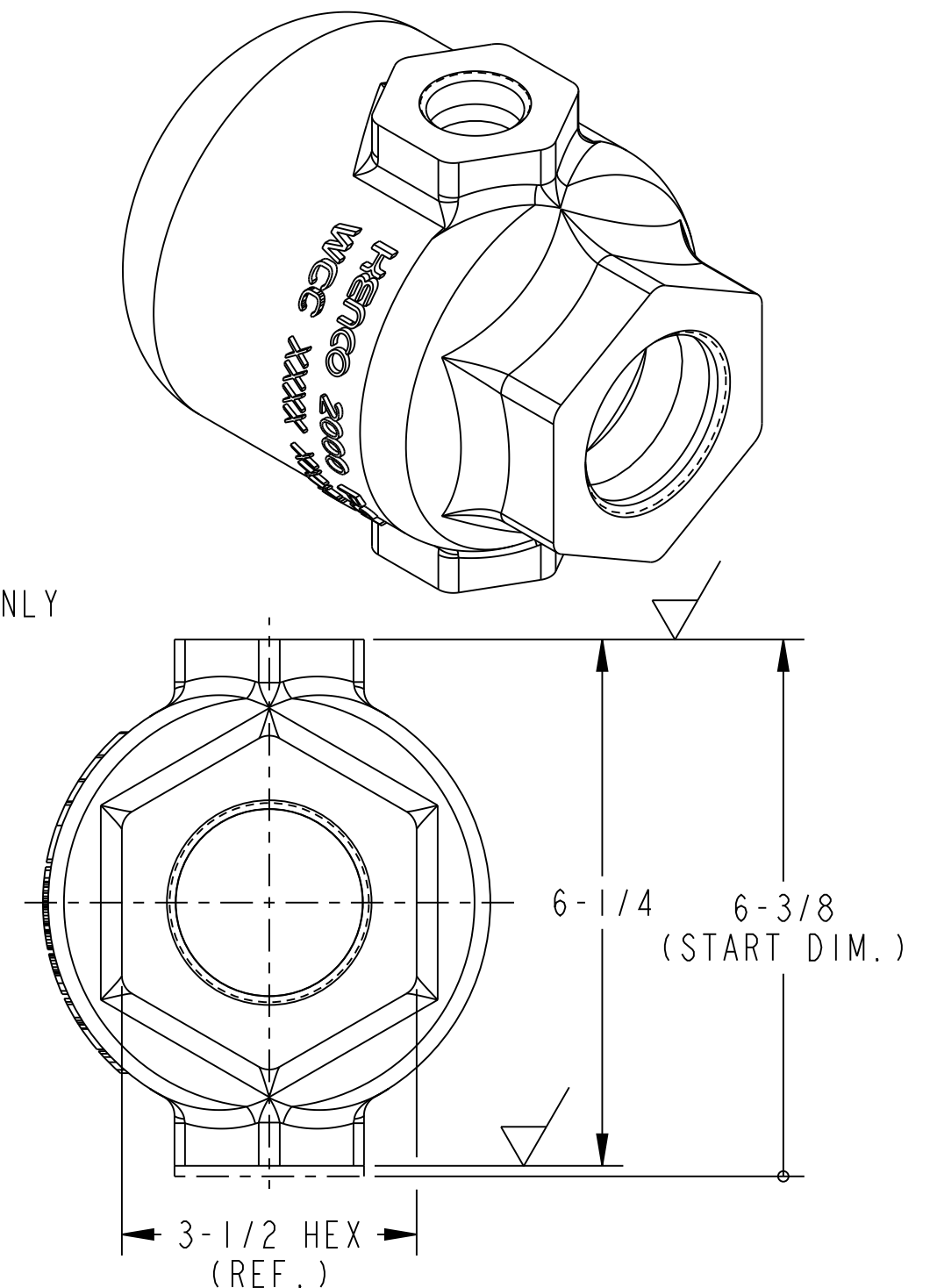
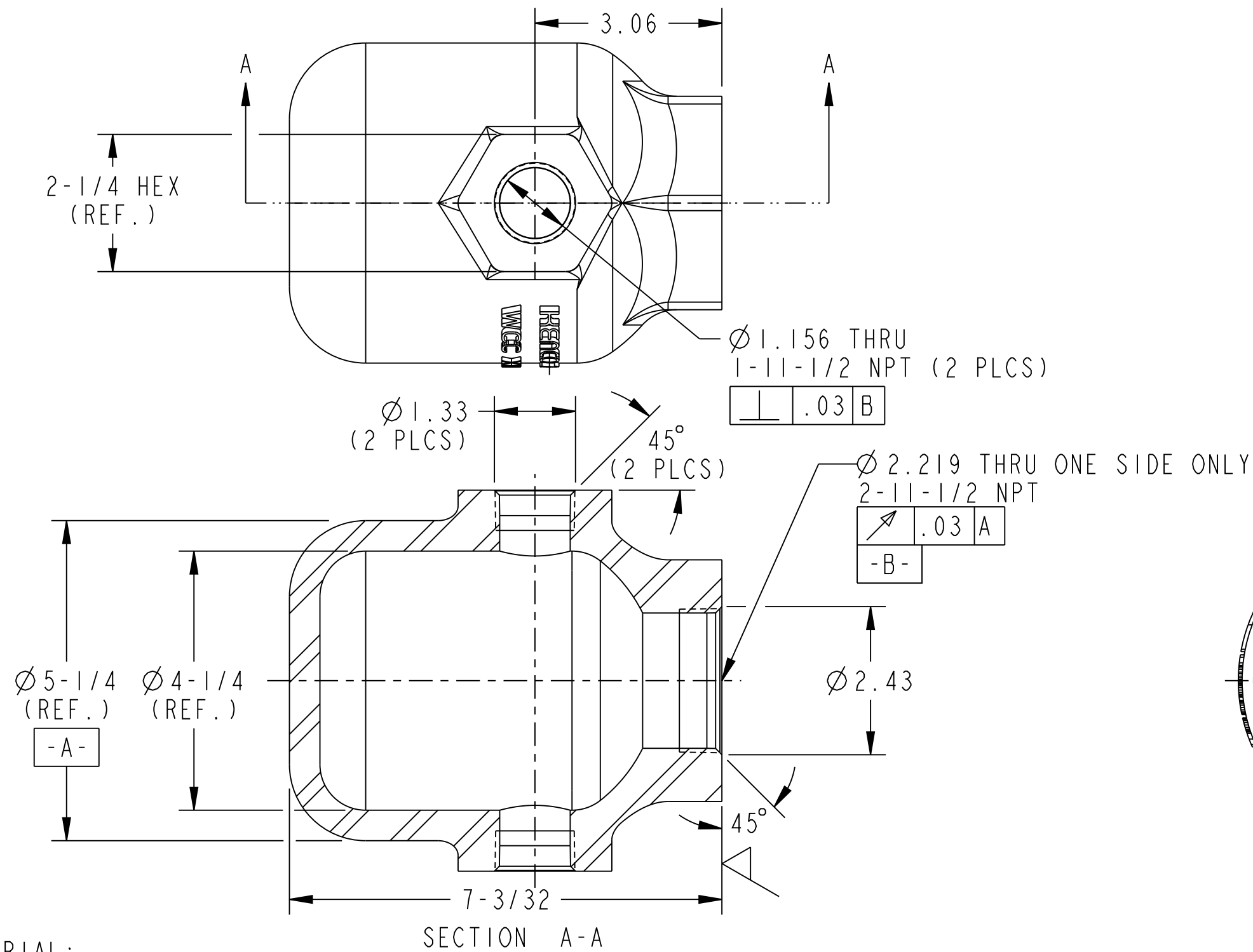




MATERIAL:
CARBON STEEL CASTING PER KENCO P/N 83586

NOTES:

1. FRACTIONAL TOLERANCES ARE $\pm 1/32$.
2. REMOVE ALL SHARP EDGES AND BURRS.
3. HYDROTEST TO 3100 PSIG FOR 2 MINUTES WITH ZERO LEAKS.
4. APPLY RUST PREVENTATIVE PER P/N 65397 AFTER MACHINING AND TESTING.
5. PAINT KENCO BLUE PER PAINT SPEC. 74206.

B	3-5-20	CJ	Ø 1.33 WAS Ø 1.38, PRESSURE TEST TIME	DIM'S IN INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED.	KENCO ENGINEERING Tulsa, Oklahoma USA	MATERIAL:		NOTED	
	N/A	BRC	WAS 10 MINUTES.			RELEASE LEVEL:		RELEASED	
A	8/30/19	CJ	RELEASED	ANGULAR ±1/2° FRACTIONAL ±1/64" (X.X) ±0.015" (X.XX) ±0.010" (X.XXX) ±0.005" MACH FILLET RAD-.031" 125 MAX. FINISH, ALL MACHINED SURFACES.	DRAWING CREATED IN PRO/ENGINEER				
	N/A	BRC			TITLE:				
REV.	DATE	DRN.	DESCRIPTION	CHAMBER, (MACHINING) FOR KENCO FLOAT CHAMBER					
	ECN	CHKD.		DRN. BY:	CJ	SCALE:	0.500	DRAWING NUMBER	
PROPRIETARY: THIS DRAWING AND THE INFORMATION CONTAINED HEREIN IS PROPRIETARY TO KENCO ENGINEERING CO. AND SHALL NOT BE REPRODUCED, COPIED, OR DISCLOSED IN WHOLE OR IN PART, OR USED FOR MANUFACTURE OR FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN PERMISSION OF KENCO ENGINEERING.				CHKD. BY:		BRC	REVISION:	B	83599
				DATE:		07-23-19	SHEET 1 OF 1		